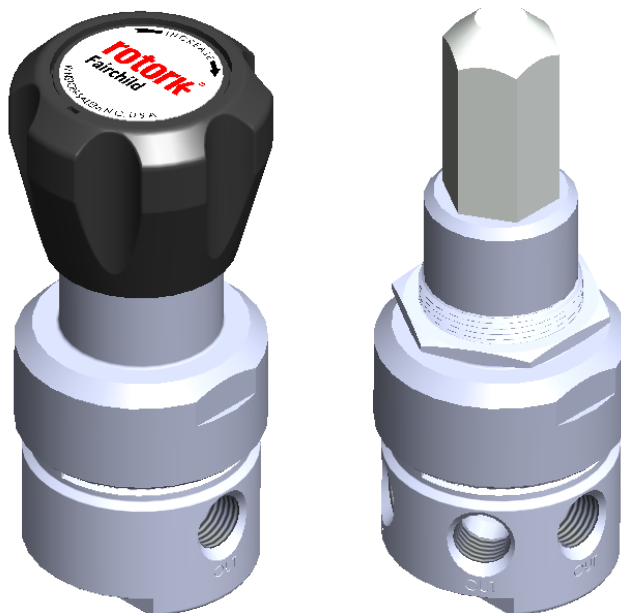


# FAIRCHILD MODEL HPP High Pressure Regulator

## Installation, Operation and Maintenance Instructions



### Introduction

The Fairchild HPP series pressure regulator is a precision engineered, diaphragm sensing, pressure reducing regulator designed to regulate pressure of speciality gases and liquids. This single stage, low to medium flow capacity pressure regulator will fulfill pressure control requirements in analytical, medical and laboratory instrumentation. The 316 stainless steel construction and engineered polymer seals permit the use of both corrosive and non corrosive media.

### Features

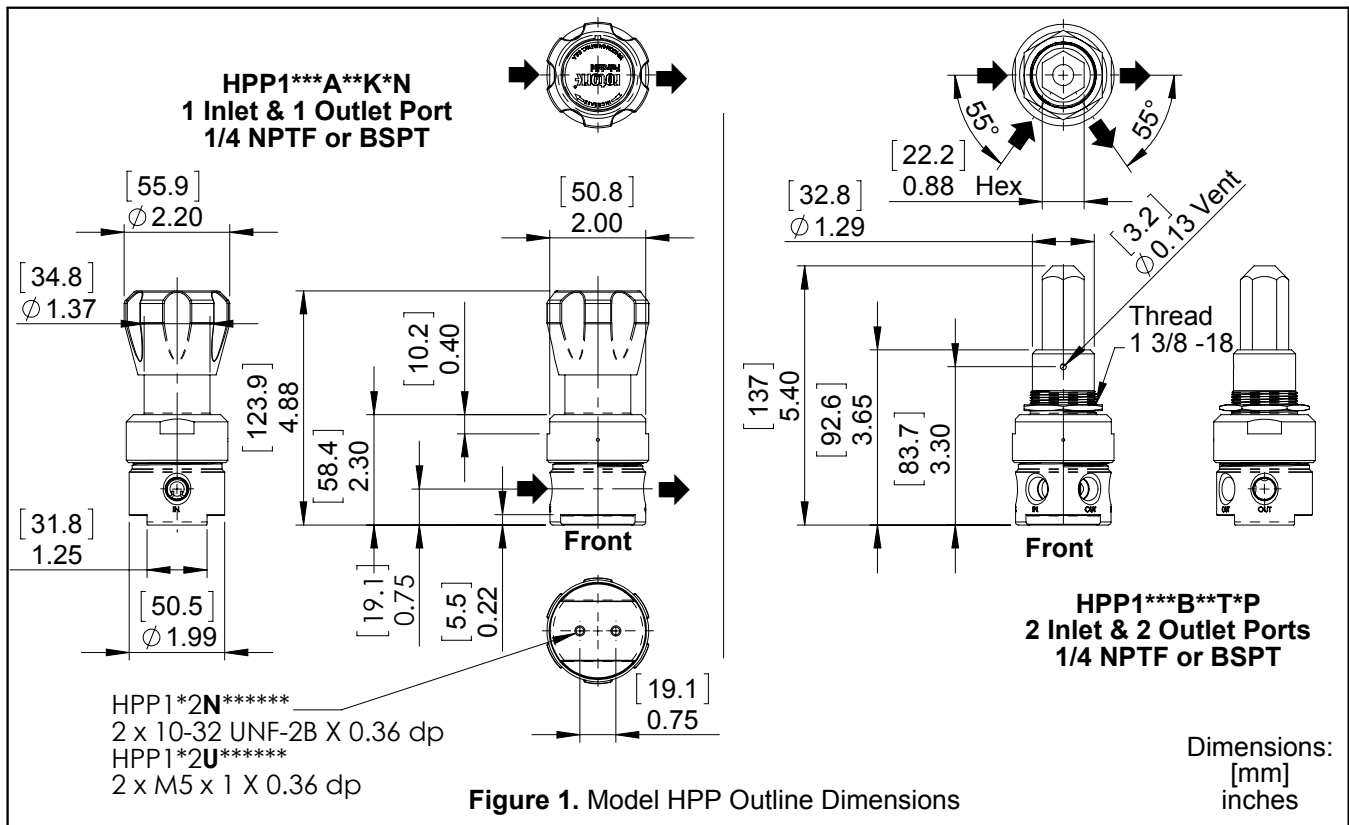
- Three polymer seat materials provide media compatibility and supply pressure capability up to 6,000 psig.
- Inconel diaphragm for corrosion resistance and long life.
- Five outlet pressure ranges provide optimum sensitivity
- 20 micron inlet filter
- 0.06 Cv flow coefficient
- Relieving and non relieving designs
- Tamperproof adjustment option

**Table 1. Specifications & Limits**

Maximum Supply Pressure (Seat Material)	
CPTFE	3500 psig 240 Bar 24 MPa
PEEK	6000 psig 410 Bar 41 MPa
Vespel SP-1	6000 psig 410 Bar 41 MPa
Ambient Temperature Limits	-40° to +200°F -40° to +93°C
Supply Pressure Effect	< 2% of supply pressure change
Connection Sizes	1/4" pipe
Connection Thread	NPTF
Maximum Cv	Supply Valve 0.06 Exhaust Valve 0.02
Weight	2.21 lb 1.002kg

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**Table 2. Material of Construction**

Valve Body & Bonnet	316 Stainless Steel
Supply & Exhaust Valves	316 Stainless Steel
Seats	CPTFE PEEK Vespel SP-1
Diaphragm	Inconel
Seals	PTFE
Springs Supply Valve Range Spring	316 Stainless Steel Music Wire
External Finish	Passivated

### Installation

You can mount the pressure regulator in any position without affecting its operation.

Clean all pipe fittings to remove contaminants before installation.

Apply a minimum amount of pipe compound or Teflon thread tape to the male threads of the fitting. Start with the second thread back and work away from the end of the fitting to avoid thread tape or compound from contaminating the pressure regulator.

The Inlet and Outlet are labeled "IN" and "OUT". Tighten all connections securely. Avoid undersized fittings that will limit the flow through the pressure regulator.

For more information, see Figure 1.

**CAUTION** - Do not rely on the pressure regulator to limit the supply pressure from the downstream piping system. Employ properly sized pressure limiting device to protect the piping system downstream of the pressure regulator from the effects of the supply pressure in the event of a pressure regulator failure.

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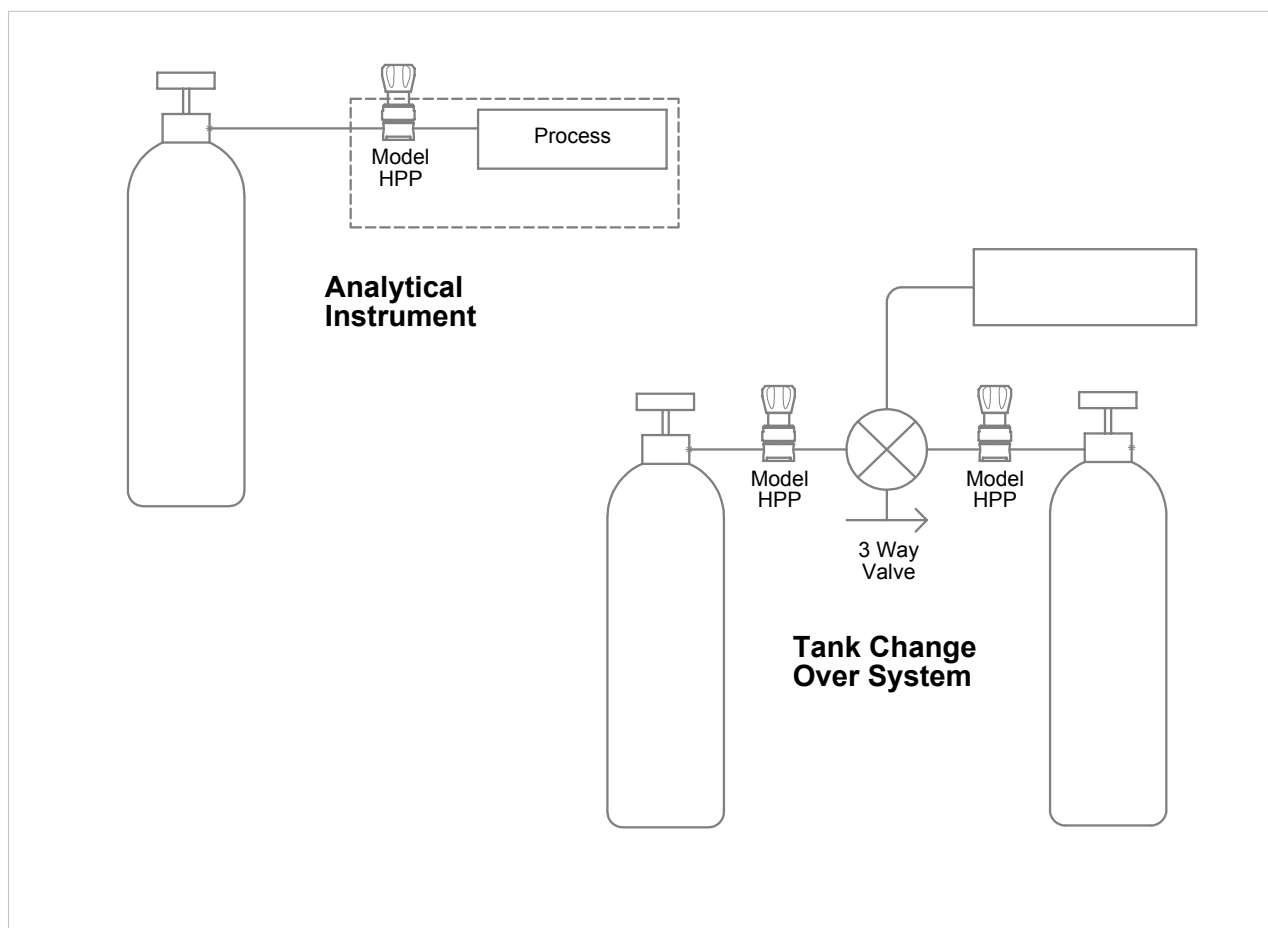
## Installation, Operation and Maintenance Instructions

### Panel Mounting

To panel mount the HPP, the knob must first be removed. To remove the knob, first using a small screwdriver, pry up the insert in the top of the knob to expose the range screw and jam nut. Remove the jam nut and then unscrew the knob from the range screw. Insert the HPP pressure regulator through the 1 3/8" hole in the panel and fix it in place with the retaining nut. Reinstall the knob on the range screw and fix it in place with the jam nut. Reinstall the knob cover

### Knob adjustment

The knob on the HPP pressure regulator can be adjusted to limit the range of the output pressure. First assure the pressure regulator has the intended operating supply pressure applied to the unit. Remove the cover from the top of the knob and loosen the jam nut on the range screw. Insert a 3/16" hex wrench in the range screw and adjust the pressure regulator to the desired maximum range. (Note, do not set the pressure regulator to more than 110% of the rated range.) Adjust the knob so that it stops against the bonnet. Tighten the jam nut to lock the knob to the range screw. Reinstall the knob cover.



# MAINTENANCE

**WARNING** Shutting off air supply to the pressure regulator and adjacent equipment can create dangerous system conditions.

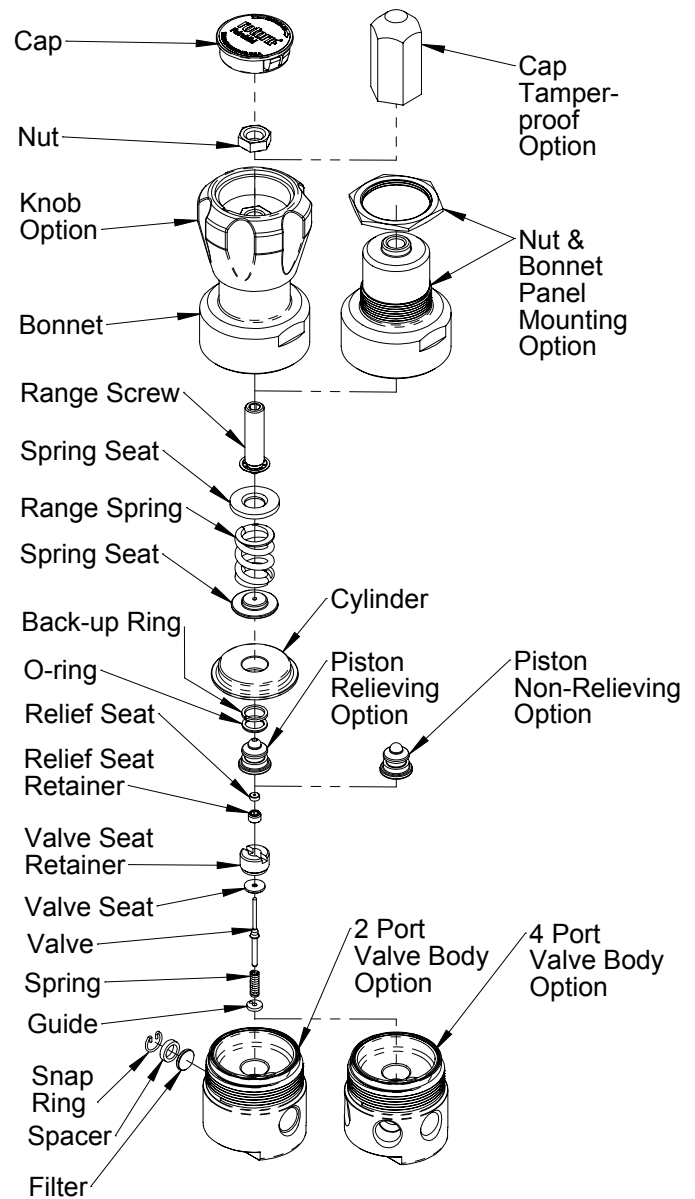
To service the Model HPP, use the following steps:

1. Remove the Knob Cap and remove the Nut holding the Knob in place. Remove the Knob from the Range Screw.
2. Remove the Bonnet from the Valve Body.
3. Remove the Spring Seats, Range Spring, Piston & Cylinder (containing Relief Seat) from the Valve Body.
4. Separate Relief Seat Retainer, Relief Seat, Piston, O-ring & Back-up Ring from Cylinder.
5. Remove the Valve Seat Retainer from the Valve Body.
6. Remove the Valve, Valve Seat, Spring and Guide from the Valve Body.
7. Wash parts with instrument type cleaning solution, preferable in an ultrasonic cleaner. Rinse and dry parts before reassembly.
8. Reassemble in reverse order. Torque Seat Retainer to 100 in.lb. Torque Bonnet to 150 ft.lb.

Trouble Shooting		
Problem	Source	Solution
Leakage	Bonnet	Tighten the Bonnet
High Bleed	<ul style="list-style-type: none"> <li>• Relief Valve</li> <li>• Supply Valve</li> <li>• Supply Seat</li> <li>• Piston seals</li> </ul>	<ul style="list-style-type: none"> <li>• Clean all parts including Valve Body.</li> <li>• If damaged, install the service kit.</li> </ul>

**NOTE:** If the standard maintenance procedure does not correct the problem, install the appropriate Service Kit per table below.

Service Kit Part No.		21952-	*	*
Seat Material	PEEK CTFE Vespel SP-1		P T V	
Relief	Non-Relieving Relieving			N R



## LEGAL NOTICE:

The information set forth in the foregoing Installation, Operation and Maintenance Instructions shall not be modified or amended in any respect without prior written consent of Fairchild Industrial Products Company. In addition, the information set forth herein shall be furnished with each product sold incorporating Fairchild's unit as a component thereof.



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